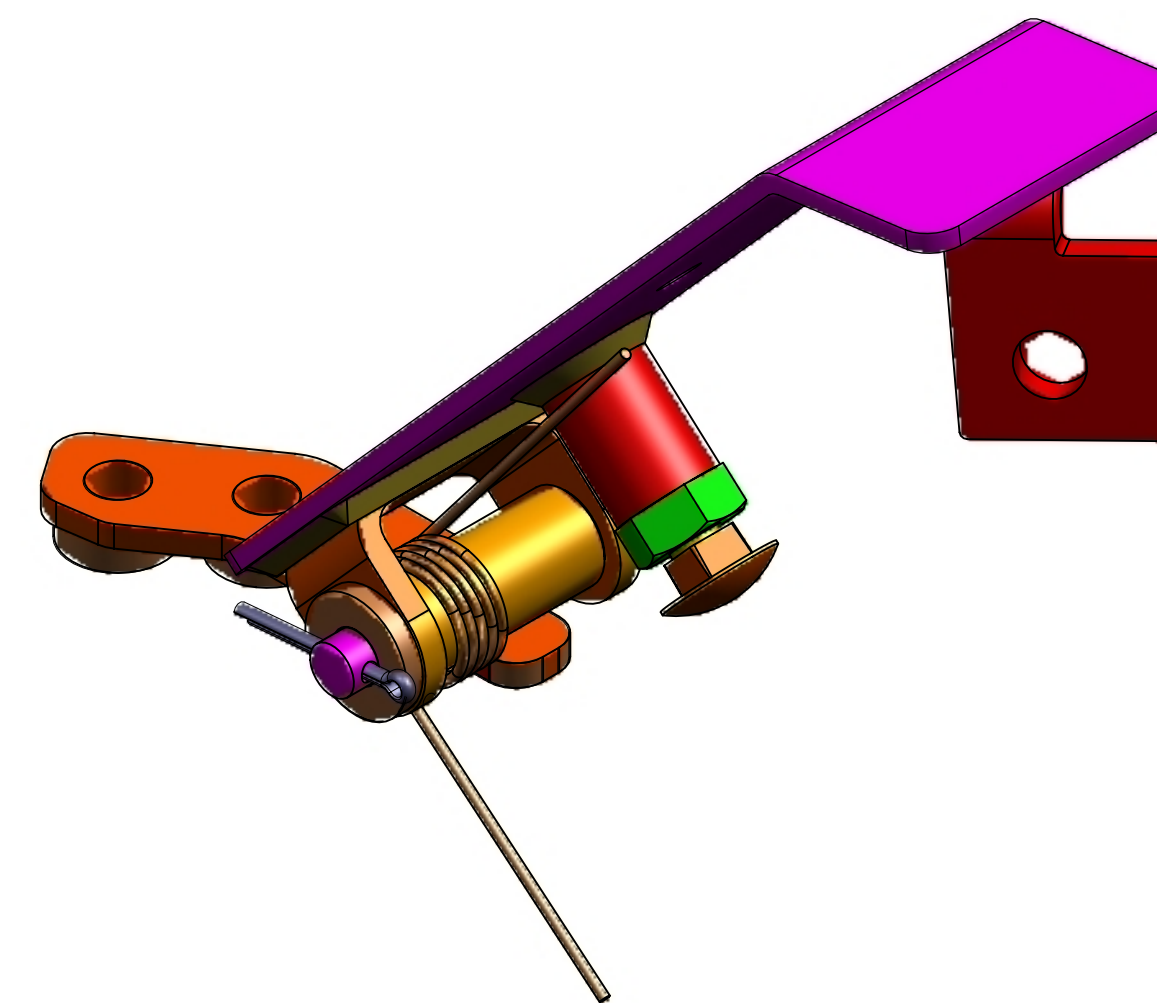
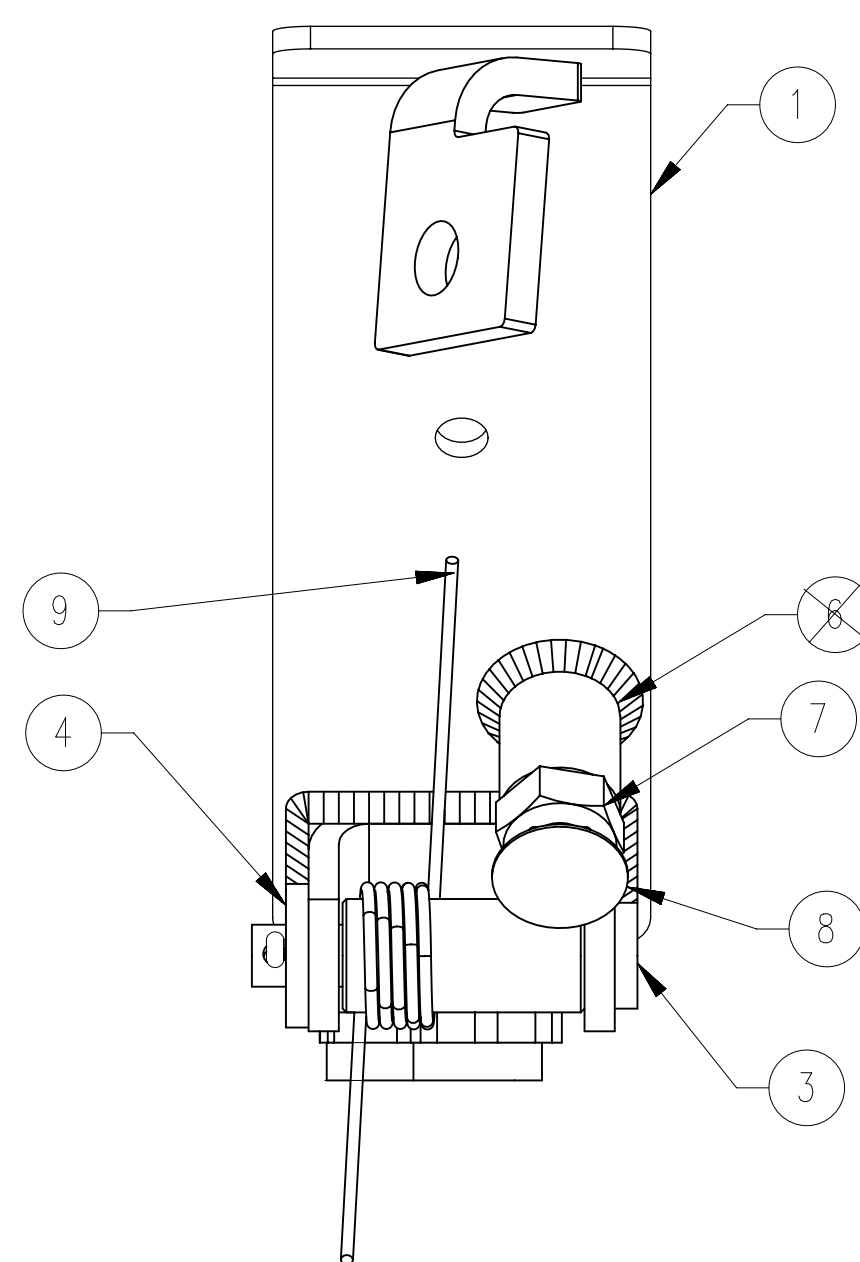
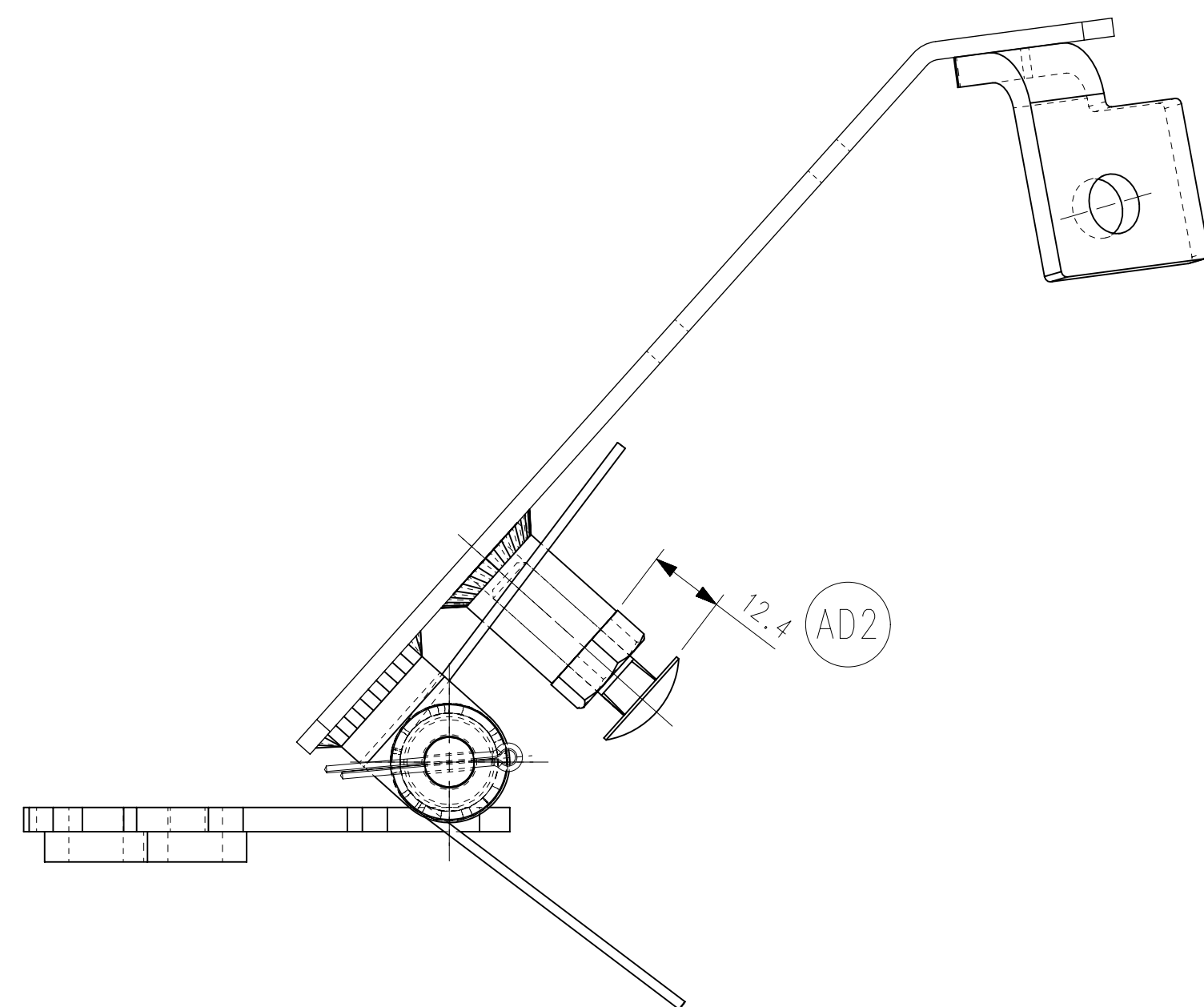
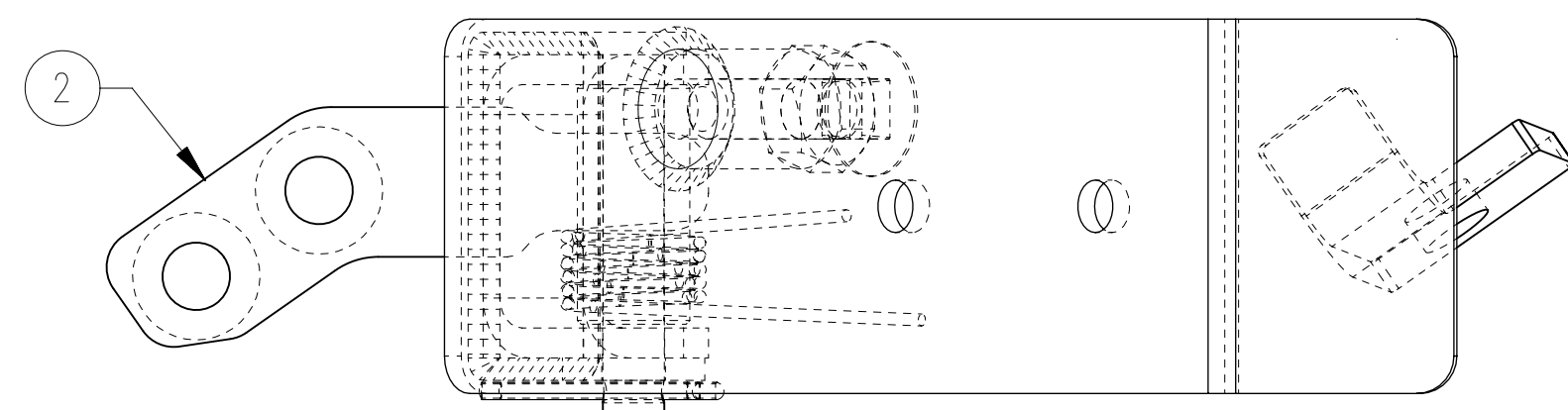




ISOMETRIC VIEW

WELDING BETWEEN	WELDING LENGTH (mm)
1 & 6	51

(AD5)

NOTES: -

(AH1)-ZINC PLATINGWITH YELLOW PASSIVATION AS PER PS 586

(AF3)-PART 3 & PART 9 TO BE ASSEMBLED AFTER PRIMING

-DO NOT PRIME HOLE ID

-DO NOT PRIME AREA TO BE SUPPLIED WITH CORROSION RESISTANCE OIL COATING.

-PART MUST BE FREE FROM WELDING SPATTERS.

(AE2)-CO2 WELDING AS PER PS-608

AF3-TORSION SPRING SHOULD NOT GET DAMAGED DURING TRANSPORTATION

(AH3)(AF3)-TOTAL SURFACE AREA : 44685 mm²

		AF6										
		S.NO.	PART NO.	PART NAME	MATERIAL	SURFACE AREA (mm ²)	WEIGHT (KG)	QTY				
AH2	AG1	AF1	AE1	1	007609310C1	FOOT ACCELERATOR PAD MTAR	REFER DRG	30756	0.300	1	} AD3	AC
		AF1	2	007609314C11	ACCELERATOR MTG BKT MSTAR	SEE DRW	6686.51	0.062	1			
				3	007609843C1	PIN SOLID 8 DIA	EN8	1736.85	0.020	1		AF5
				4	007535860D1	PLAIN WASHER M8	SEE DRW	697.57	0.005	1		
				5	000103373	PIN COTTER	SEE DRW	317.38	0.001	1		
AD1	}			6	-----	PART6	EN3A			1		AF4
			7	-----	M8 LOCK NUT(IS 2030:1989)		781.09	0.007	1			
				8	007610831C1	SP. BOLT FOR FOOT ACCL. MSTAR	SEE DRW	1337.13	0.016	1		AF5
		AF2		9	007610792C1	TORSION SPRING	REFER DRG	2329.33	0.008	1		

ER19C0005504	AJ	3. HOLE ADDED IN PART 1 SURFACE AREA AND WEIGHT UPDATED	AMMBKHAP	13/04/17				2.NOTE MODIFIED	PP	DS	ST	25/10/13	<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS	BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX. UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989 DIMENSIONS LINEAR IN mm OVER UPTO 0.5 3 6 30 120 400 1000 2000 F FINE (X.XXX) +0.09 +0.05 +0.1 +0.15 +0.2 +0.3 +0.5 - M MEDIUM (X.XX) +0.1 +0.1 +0.2 +0.3 +0.5 +0.8 +1.2 +2 C COARSE (X.X) +0.2 +0.3 +0.5 +0.8 +1.2 +2 +3 +4 V VERY COARSE (X) - +0.5 +1 +1.5 +2.5 +4 +6 +8 ANGULAR IN deg. OVER UPTO 10 50 120 400 - F FINE (X.XXX) +1° +0°30' +0°20' +0°10' +0°5' M MEDIUM (X.XX) +1°30' +1° +0°30' +0°15' +0°10' C COARSE (X.X) +3° +2° +1° +0°30' +0°20' V VERY COARSE (X) +3° +2° +1° +0°30' +0°20'				
	AI	2. FOR L2 RE-RELEASE. HOLE ADDED IN PART.1	DSPMBKHAP	01/03/17	ECN13P017372	AE		1.CHILD PART 1 MODIFIED 5.NOTE MODIFIED	PP	DS	ST	25/10/13						
ER1510002955	AH	1. NOTE MODIFIED	PP	PP	ST		16/01/15	4.DIAMETER WAS 8.0					E.R. / PROC.REQ.NO : ER19C0005504					
		2. PRODUCTION DEG RELEASED						3.CHILD PART 1 & 2 MODIFIED					PART NAME : 007609340C91					
ER14C0002710	AG	1.PRODUCTION DWG RELEASED	PP	DS	ST		27/06/14	2.DIM ADDED					PART NAME : FOOT ACC PAD ASSEMBLY MSTAR					
		6.BOM TABLE UPDATED						ARE ADDED					MATERIAL : HEAT TREATMENT :					
		5.PART NO. OF CHILD PARTS 3 & 8 UPDATED						1.CHILD PART 6,7 & 8	KMS	DS	ST	4/05/13	REFER TABLE SEE NOTE					
		4.PART 6 SHIFTED TO PART 1 ASSEMBLY						2.DIM WAS 28MM					PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.					
		3.NOTE UPDATED						1.CHILD PART 1 & 2 ARE MODIFIED	KMSCSM	SNR		2/5/12	COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY					
		2.CHILD PART 9 ADDED						DESIGNED REVISED	KMSCSM	SNR		6/2/12	IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A1					
ECN14P007811	AF	1.CHILD PART 1 & 2 MODIFIED	PP	DS	ST		05/02/14	MATERIAL ADDED	KMSCSM	SNR		3/1/12	ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE NO A					
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE	E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE			